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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/852,681	05/11/2001	Ryo Ono	0229-0642P	4832
2292	7590	10/28/2003	EXAMINER	
BIRCH STEWART KOLASCH & BIRCH PO BOX 747 FALLS CHURCH, VA 22040-0747			VARGOT, MATHIEU D	
			ART UNIT	PAPER NUMBER
			1732	

DATE MAILED: 10/28/2003

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Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No.	Applicant(s)	
09/852,681	ONO	
Examiner M. VAR6OT	Group Art Unit 1732	

—The MAILING DATE of this communication appears on the cover sheet beneath the correspondence address—

P riod for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, such period shall, by default, expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- Responsive to communication(s) filed on _____.
- This action is FINAL.
- Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11; 453 O.G. 213.

Disposition of Claims

- Claim(s) 1-12 is/are pending in the application.
- Of the above claim(s) _____ is/are withdrawn from consideration.
- Claim(s) _____ is/are allowed.
- Claim(s) 1-12 is/are rejected.
- Claim(s) _____ is/are objected to.
- Claim(s) _____ are subject to restriction or election requirement

Application Papers

- The proposed drawing correction, filed on _____ is approved disapproved.
- The drawing(s) filed on _____ is/are objected to by the Examiner
- The specification is objected to by the Examiner.
- The oath or declaration is objected to by the Examiner.

Pri ority under 35 U.S.C. § 119 (a)-(d)

- Acknowledgement is made of a claim for foreign priority under 35 U.S.C. § 119 (a)-(d).

All Some* None of the:

- Certified copies of the priority documents have been received.
- Certified copies of the priority documents have been received in Application No. _____.
- Copies of the certified copies of the priority documents have been received
in this national stage application from the International Bureau (PCT Rule 17.2(a))

*Certified copies not received: _____

Attachment(s)

- Information Disclosure Statement(s), PTO-1449, Paper No(s). 3 Interview Summary, PTO-413
- Notice of Reference(s) Cited, PTO-892 Notice of Informal Patent Application, PTO-152
- Notice of Draftsperson's Patent Drawing Review, PTO-948 Other _____

Office Action Summary

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1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1, 3-7 and 9-12 are rejected under 35 U.S.C. 102(b) as being anticipated by

Kobayashi (see col. 2, lines 18-32).

Kobayashi discloses the instant process of molding and curing an elastomeric tire in a mold by first heating using steam at a pressure of 14 kg/cm², pressurizing with an inert gas at a higher pressure (20 kg/cm²) and repeating the heating and pressurizing steps again in another cycle. This would encompass the instant steps of softening by heating, pressing and changing the pressure of the fluid in a short cycle as set forth in instant claim 1. The number of cycles disclosed in Kobayashi would include at least two cycles of changing the pressure as required in instant claims 3-6. The heating medium is steam and the pressurizing medium is nitrogen (ie, an inert gas) as required by instant claims 10 and 11. Given that the cycles used in Kobayashi act to eliminate trapped air within the tire and between the tire and mold surfaces, it is submitted inherent that the cycles act to "beat" --or further press-- the tire against the mold as it is vulcanized. Also, within the first cycle, the pressurizing gas is fed after 2 minutes and in the second cycle, the gas is fed after 1 minute. It is submitted that this would include the aspect of the pressure being changed "in a short cycle".

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2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 2 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kobayashi,

either alone, or further in view of Hugger (see col. 8, line 71 through col. 9, line 51).

The primary reference discloses the basic claimed process as set forth in paragraph 1, supra, lacking essentially the aspect of the cycle of the change in the pressure being of very short duration--ie, a decrease of short duration of one minute or less followed by an increase of similar short duration of one minute or less. This in essence reads on pulsing the pressure fluid. It is submitted that pulsing the pressure fluid in Kobayashi would have been an obvious feature to ensure that condensate does not accumulate in the tire or curing bladder and interfere with the ongoing vulcanization. It is further noted that Hugger discloses pulsing steam into a curing bladder to maintain the desired pressure therein and to eliminate standing condensate. Based on the disclosure of Hugger, it would have been obvious to one of ordinary skill in the art to pulse the pressure fluid to ensure that condensate is not left stagnant. The exact amount of time between the pulses would have been within the skill level of the art and readily determined through routine experimentation as the curing cycle is optimized.

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3. Any inquiry concerning this communication or earlier communications from the examiner should be directed to M. Vargot whose telephone number is 703 308-2621.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703 308-0661.

M. Vargot

September 25, 2003

M. Vargot
MATHIEU D. VARGOT
PRIMARY EXAMINER
GROUP 1300

10/15/03